

Product data sheet

3CI174

Semi conductive nonwoven heavy duty sub sea waterblocking tape Rev. date : 03-2007
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Description

- Water swellable powder laminated between semi conductive nonwoven layers.
- Preferential swelling direction indicated on the product label
- Excellent swelling and blocking performance.
- Excellent bedding performance
- Excellent temperature resistance.

Technical Data

Properties (23 °C, 50% RH)	Value (nominal)	Unit	International standard (Lantor test method)
Mass per unit area	235	g/m ²	ISO 9073-1
Thickness	0.50	mm	ISO 9073-2
Tensile strength	90	N/cm	ISO 9073-3
Elongation	12	%	ISO 9073-3
Specific length resistance	100	Ωcm	DIN 54345 Part 5
Volume resistivity	500	kΩcm	DIN 54345 Part 1
Swelling speed (1 st min.)	13	mm/min	HD 605 S1/A1 (KE100)
Swelling height	22	mm	HD 605 S1/A1 (KE100)
Swelling speed (1 st min. aqua marin)	1.6	mm/min	HD 605 S1/A1 (KE120)
Swelling height (aqua marin)	2.4	mm	HD 605 S1/A1 (KE120)
Service temperature	≤ 110	°C	IEC 60216 (TIS 045)
Processing temperature	≤ 225	°C	(Technical Information Sheet 045)
Moisture content (ex work)	6	%	110°C IR drying (TIS 045)
Composition	Polyester Polyacrylate Carbon impregnation Water swellable powder		

Application

- Heavy duty and sub sea applications where bedding and waterblocking of large or extra large gaps is required e.g.
- Over an insulation screen.
- Under and over a metal tape or wire screen.
- Under a folded and sealed aluminium sheath.
- Under an extruded lead sheath or welded or extruded aluminium sheath.

Make up

Standard *		Pads					Spools
Slit width	mm	15	16 ÷ 20	21 ÷ 30	31 ÷ 50	≥ 51	12 ÷ 50
OD pad / spool	mm	≤ 300	≤ 400	≤ 500	≤ 600	≤ 800	≤ 500
ID core	mm	77, 102, 153					77, 153
Core width	mm	slit width					≤ 500
Wound width	mm						Core width -20

*) Other available dimensions on request

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